

Research, Development & Manufacturing of Metalworking Lubricants

Clean All (Aqueous Cleaning Concentrate)

FEATURES

- Biodegradable
- Excellent Corrosion Control
- Excellent for High Pressure Systems
- High Pressure Capable to 2000 psi
- Low Foam
- Non-Hazardous
- Non-Toxic
- Rust and Corrosion Inhibitors

GENERAL DESCRIPTION

Hangsterfer's **Clean All** is designed for dilution with water for various cleaning applications. **Clean All** has a three component cleaning technology, which consists of oil soluble detergents, water soluble detergents and emulsifiers. These components quickly remove dirt, oil, grease and other residues.

Clean All's neutral pH minimizes the risk of staining or tarnishing on parts or machine components. In addition, it contains corrosion and rust inhibitors, which allow for maximum protection of metal surfaces. **Clean All** is engineered to be low foaming while still producing a high cleaning action in many areas where other inferior technologies cannot be used, including high temperature applications.

Clean All's unique chemistry can meet many of the most difficult technical cleaning requirements for the most difficult applications. Because of Clean All's high solvent action, spot testing should be conducted on materials before use.

APPLICATIONS	
Automated Floor Cleaning	Hot Dip Tanks
Cleaning	Machine Tool Flushing, Cleanout
High-Agitation Systems	Parts Washer
High-Temperature Applications	Ultrasonic Tanks

MATERIALS					
Primary			Secondary		
Aluminum	Stainless Steel	Tin	Plastic		
Iron, Cast Iron, Ductile	Steel	Zinc	Flastic		

INSTRUCTIONS

Clean All should be mixed at 5% to 10% for effective machine sump/ system cleaning. Clean All can be added to your existing coolant as a pre-dump treatment. Drain coolant sump and add mixed Clean All to your sump system at the desired concentration. Add sufficient Clean All solution so that the pumps will prime and feed the total coolant system. Recirculation time should be a minimum of 30 minutes. Use auxiliary spray hose to wash down inside of machine center cabinet. A spray and wipe technique may be used for exterior surfaces close to control board and other sensitive areas. Never spray Clean All directly onto electrical controls, etc. Pump out Clean All and rinse system with water or a weak dilution of the coolant. Recharge system with mixed Hangsterfer's coolant at the correct concentration.

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OPERATION	CONCENTRATION		
	%	Ratio Concentrate: Water	* Refractometer
Machine Sump Cleaner	5% - 10%	1:20 – 1:10	1 - 2
Parts Washer	2% - 15%	1:50 – 1:70	0.25 - 3
All Purpose Cleaner and Automated Floor Cleaning Equipment	2% - 5%	1:50 – 1:20	0.25 - 1
Ultrasonic Cleaning Equipment	2% - 15%	1:50 – 1:70	0.25 - 3
High-Pressure Cleaning Equipment	2% - 10%	1:50 – 1:10	0.25 - 2
High-Agitation Systems	2% - 10%	1:50 – 1:10	0.25 - 2
High-Temperature Applications	2% - 10%	1:50 – 1:10	0.25 - 2

^{*} Refractive index multiplier = 6.6, and is suggested readings given can be rounded up for ease of use. If more accurate monitoring is required a Specific Gravity Hydrometer should be used. Diluted with water, Clean All works as a machine sump cleaner, in parts washer systems and as an All-purpose cleaner solution.

PRODUCT CHARACTERISTICS: Clean	AII
Form	Liquid
Color	Golden
Odor	Mild
Specific Gravity	1.03 - 1.05
Viscosity: SUS @ 100°	30 - 32
cSt @ 40°C	1 - 2
Flash Point, COC, °F/°C	N/F
Fire Point, COC, °F/°C	N/F
Pour Point, COC, °F/°C	30 / -1
Solubility in Water	100%
Boiling Point, °F/°C	212 / 100
Vapor Pressure, mm Hg @ 25°	<0.1
pH @ 10%	7.2 - 8.0

WASTE TREATMENT

Dispose of in accordance with local, state, federal and international laws. If and when it is necessary to dispose of waste fluid, the amount of waste can be greatly reduced by separating the water from the oil and contaminants which accumulate through normal use. You can often reduce your waste disposal by more than 80% through conventional methods such as Ultra-Filtration, Chemical Treatment or Evaporation. After approval by your local, state or federal authorities, the waste water may be sent to the sewer or discharged into waters, and the separated oils may be removed for recycling, sale or disposal.

SHIPPING UNITS

All Hangsterfer's products are available in pails, drums and Intermediate Bulk Containers (275 gallons). All products are distributed worldwide.

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